

DEACETYLATION OF NANO-CHITIN

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INTRODUCTION



- Produce Nanochitin and extract astaxanthin from shrimp shell waste
- A feasibility analysis was conducted to determine if the greenfield project is economically viable on a large scale



Input:

43830 tonnes / year shrimp waste shells

Products

10,950 tonnes/ year nano-chitin 135 tonnes/year astaxanthin

Applications of Nano-chitin:

Food emulsifying agent, drug delivery, pesticide, cholesterol control, water treatment, Vandium batteries

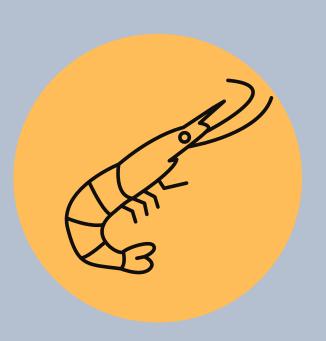
LOCATION



Richmond, BC, Canada

• Convenient transportation of shrimps via land and sea

PROCESS DESCRIPTION

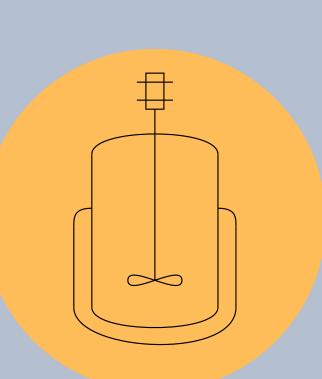


1. Supercritical Extraction

Shrimp shells are mixed with supercritical CO2 and ethanol to remove oils and extract astaxanthin

2. Chemical Extraction

NaOH, HCl, and NaOCl are used to remove proteins, minerals, and pigments from the shells



3. **Deacetylation**

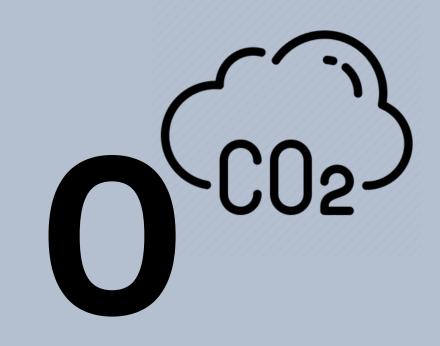
The purified shells are immersed in NaOH to remove acetyl groups from the chitin polymer and produce chitosan

4. Mechanical Treatment

The chitosan slurry is subjected to high shear forces in a microfluidizer, and dried to obtain nanochitin powder



ENVIRONMENTAL ASSESSMENT



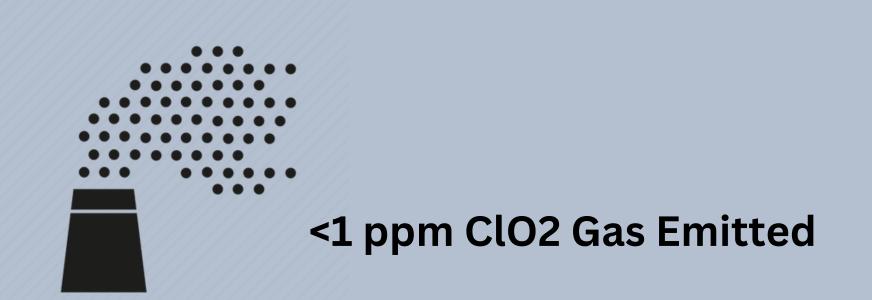
Onsite CO2 Emissions



90% of Wastewater Recycled



TSS < 10mg/L BOD < 10mg/L



P-402

X-402

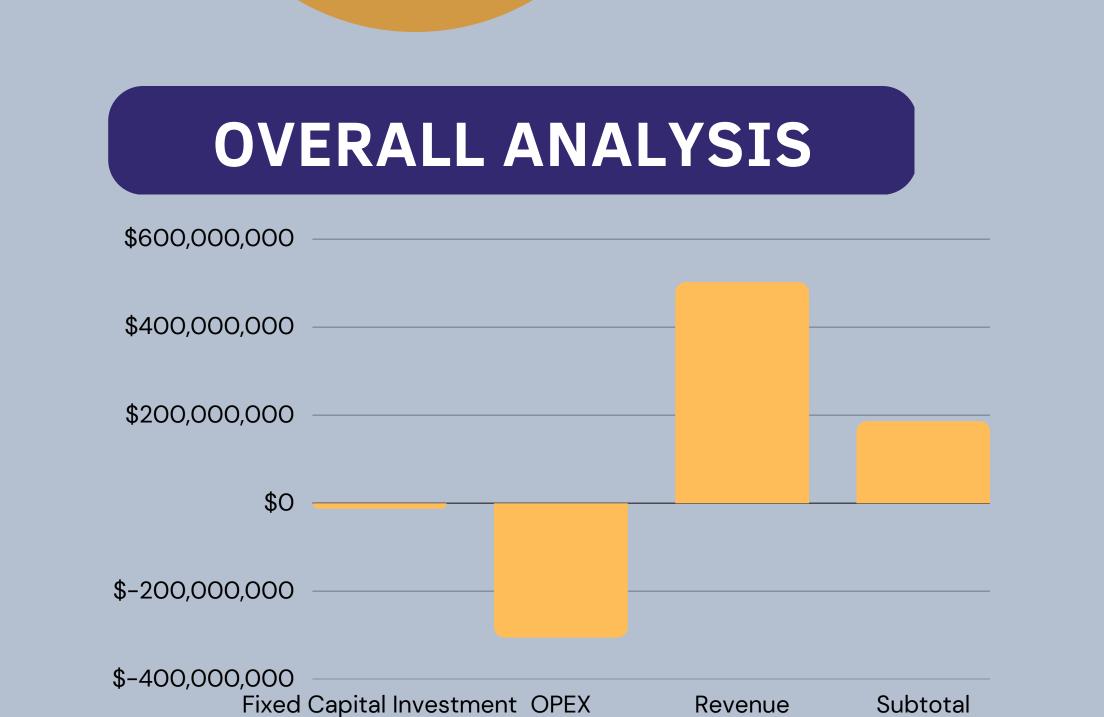
ECONOMIC ANALYSIS REVENUE 31% Astaxanth Chitim \$501.9 M 69% **OPEX** 12% 30.6% General Plant overhead cost 3.8% Direct labor cost \$304.5M Feed cost Utilities 45.7%

12.9%

\$11.6 M

6%

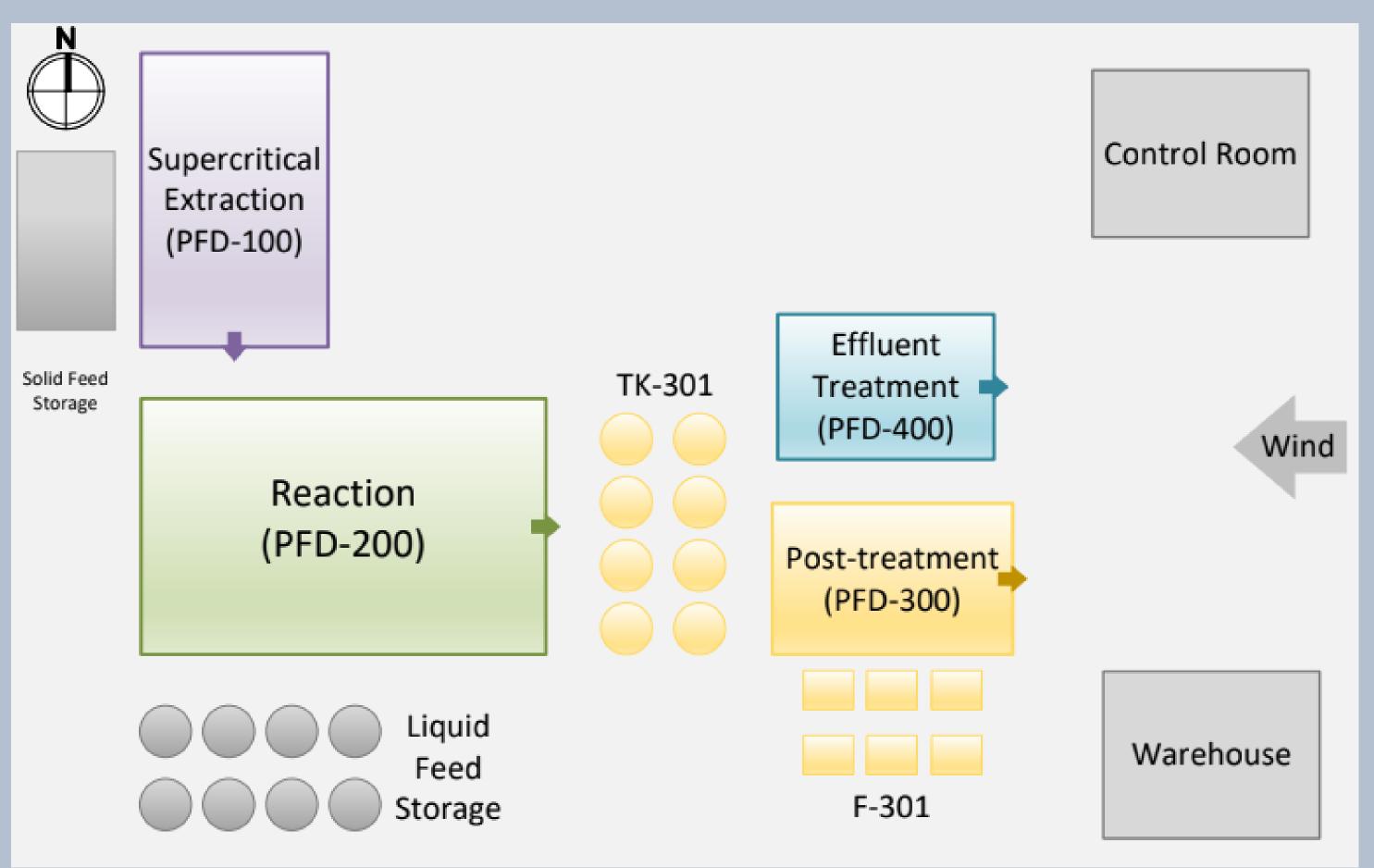
7.8%

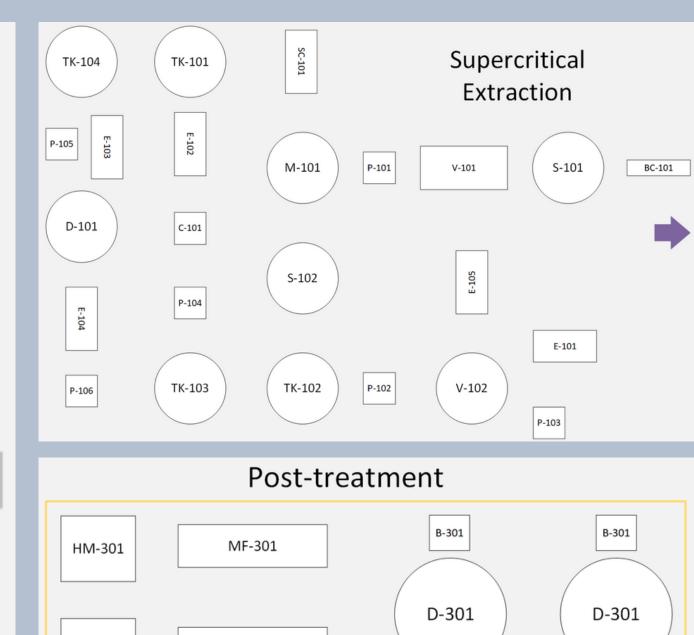


PLANT LAYOUT

HM-301

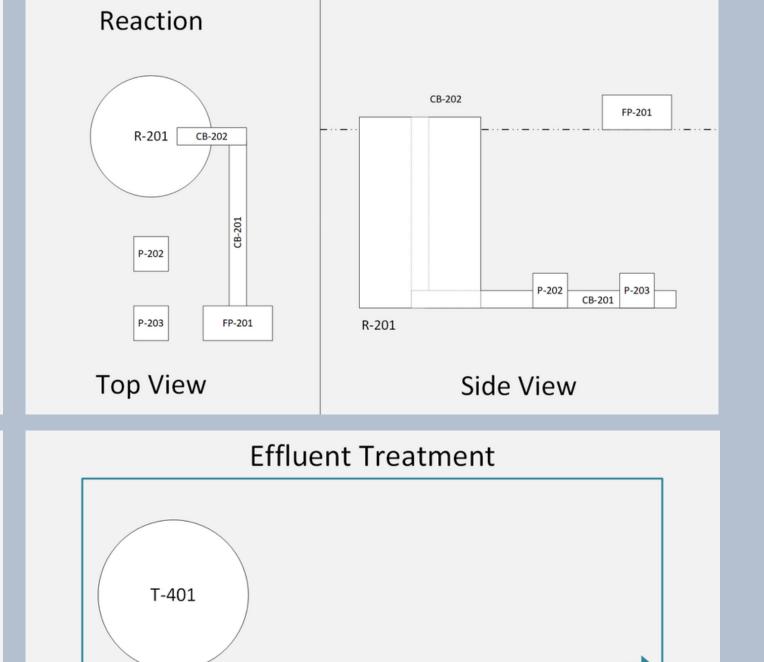
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D-301

D-301



P-401

ACKNOWLEDGMENTS

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EQUIPMENT

COST

73.3%



Effluent Treatment

Post Treatment

Equipment Cost

Reactor